



## Assembly Instructions

### Starlight Arch



(W x D x H) 1.34m x 0.72m x 2.23m

Pressure Treated products should not be treated with any other products for the first month.

**PLEASE KEEP THESE INSTRUCTIONS**

Zest4Leisure

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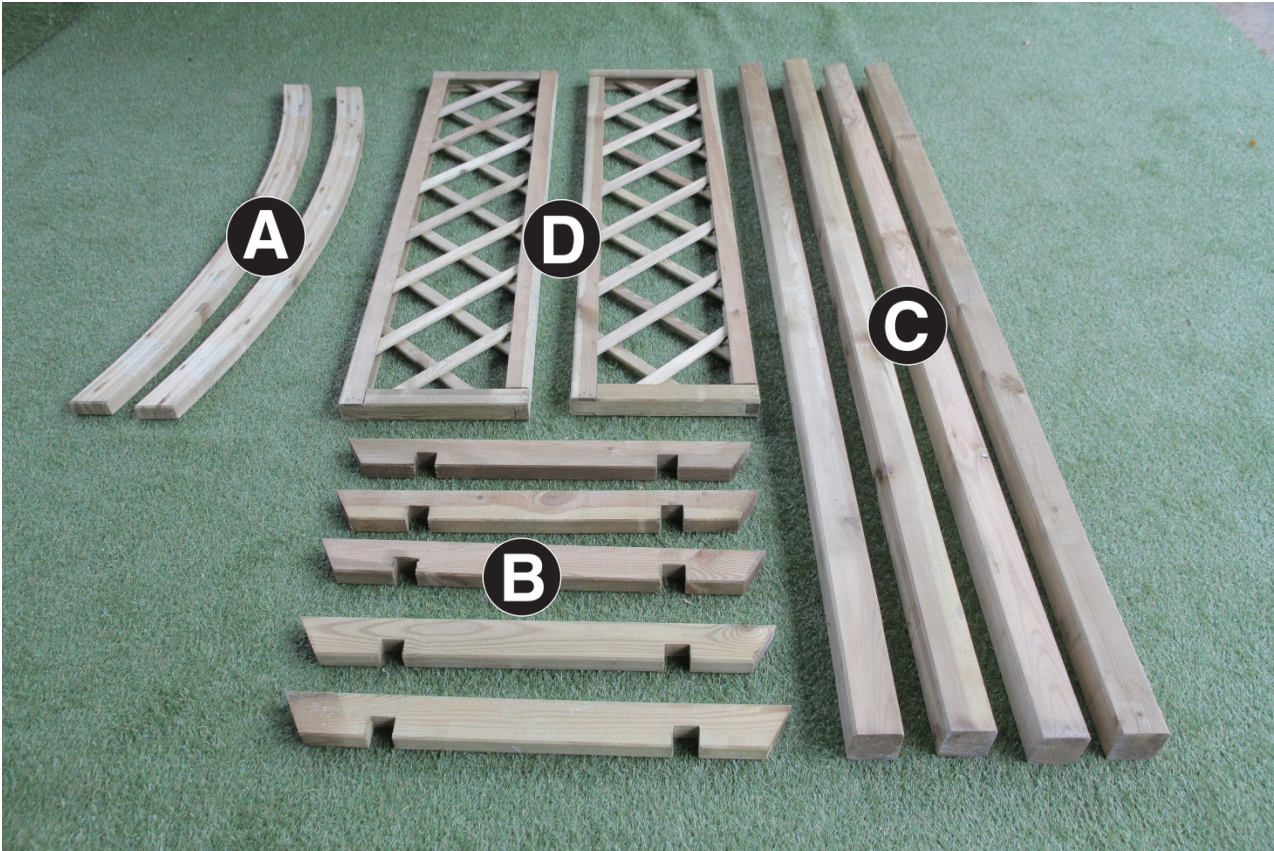
# Starlight Arch Assembly Instructions

Requires 2 person assembly.

Tools required: Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, Tape Measure  
3mm Drill Bit required to drill screw holes during construction.

Starlight Arch Pack List		
Item	Description	Quantity
A	Curved Bearer	2
B	Rafter	5
C	Post	4
D	Trellis Panel	2

Fixings		
	60mm Screws	18
	40mm Screws	8



**Please take a few moments to check all pack contents listed.**

Requires 2 person assembly.

Tools required: Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, Tape Measure  
3mm Drill Bit required to drill screw holes during construction.

1. Position 2no. Rafters (B) 100mm in from either end of 2no. Curved Bearers (A) and fix using 4no. 60mm screws – 2 no. screws per Rafter (B) (see Fig 1a). Space out remaining Rafters (B) equally (Fig 1b) and attach using 6no. 60mm screws (2no. screws per rafter).
2. Place 1no. Trellis Panel (D) 400mm from base of 1no. Post (C) and fix using 2no. 40mm screws. Place trellis/post assembly onto second Post (C) with Trellis Panel (D) 400mm from bottom of second Post (C) and fix using 2no. 40mm screws (see Figs 2a & 2b).

Repeat process for remaining Trellis Panel (D) and Posts (C).

3. Position and fix 1no. post/trellis assembly onto rafter assembly (see Fig 3) and fix using 4no. 60mm Screws (2no. screws per post).

Repeat process for remaining post/trellis assembly on opposite side of Arch.

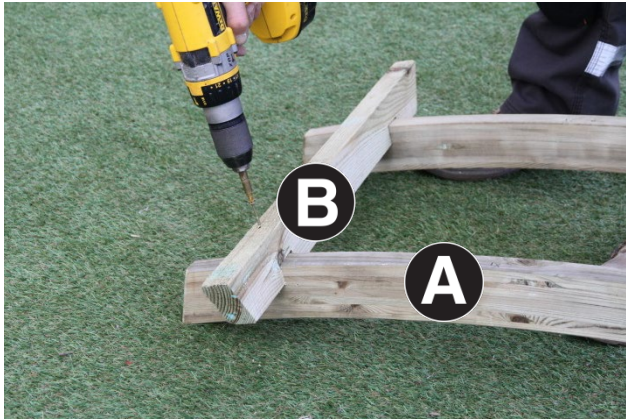
**Starlight Arch is now complete.**

**Please take a few moments to check all pack contents listed.**

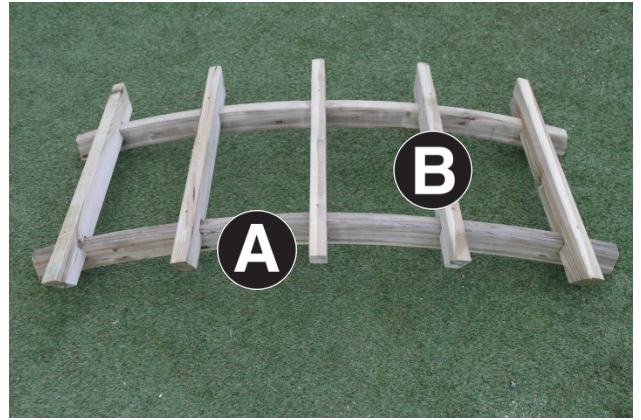
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**1a**



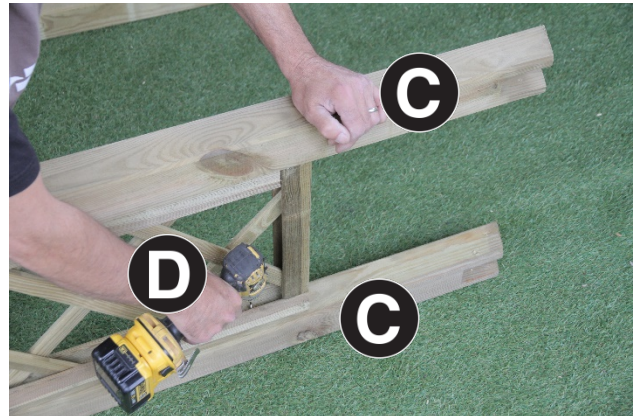
**1b**



**2a**



**2b**



**3**

